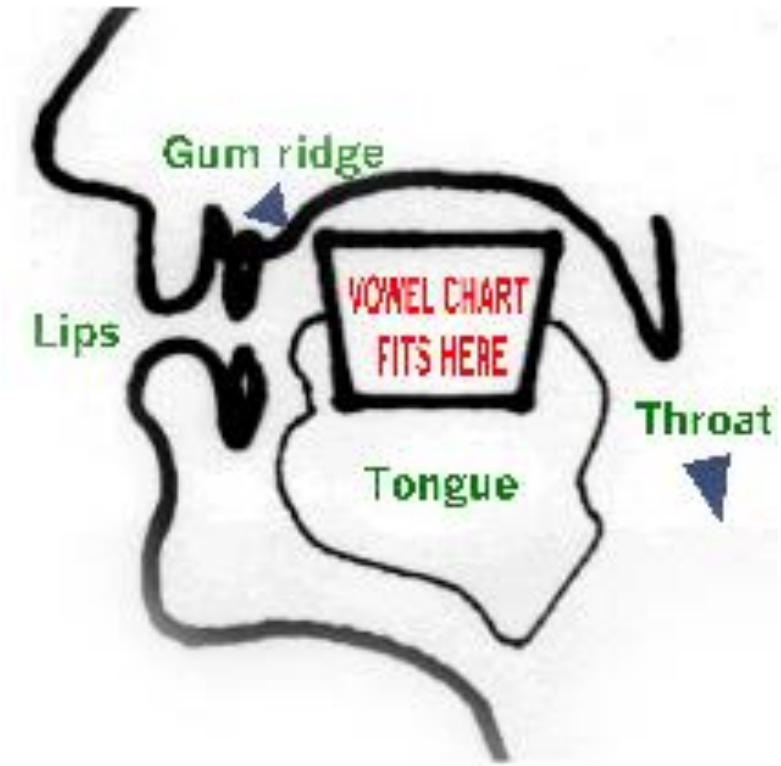	Front	Middle	Back
Closed	heat /iː/		hoot /uː/
Half closed	hit /i/		hook /ʊ/
	hate /ei/	hum /ʌ/	home /oʊ/
Half opened	head /ɛ/		haunt /ɔː/
Opened	hat /æ/	the /ə/	hot /ɒ/
	Unrounded		Rounded